

One-step synthesis of sludge-derived MnO_x catalysts for highly efficient removal of gaseous ozone from industrial flue gas

Lyumeng Ye^{a,c,d}, Wenjing Dai^b, Peng Lu^{a,c,d}, Jianhang Huang^{a,c,d}, Xianhui Yan^{a,c,d}, Changcheng Sun^{a,c,d}, Kuang He^a, Mingyang Zhang^a, Haibao Huang^{b,*}

^a South China Institute of Environmental Sciences, Ministry of Ecology and Environment, Guangzhou 510655, China

^b School of Environmental Science and Engineering, Sun Yat-sen University, Guangzhou 510275, China

^c Guangdong Province Engineering Laboratory for Air Pollution Control, Guangzhou 510655, China

^d Guangdong Provincial Key Laboratory of Water and Air Pollution Control, Guangzhou 510655, China

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ABSTRACT

A series of sludge-derived MnO_x catalysts were successfully obtained by a one-step sludge disintegration process using KMnO_4 . The obtained S- MnO_x -1.2 catalyst exhibited excellent activity and superior water resistance under industrial flue gas conditions (5 vol% H_2O , 40–80 °C, 300,000–600,000 mL/(g·h) of GHSV). β-MnOOH was the predominant component generated on the sludge surface by a redox reaction between KMnO_4 and organic matter. The superior ozone decomposition performance was mainly ascribed to its large surface area, plentiful oxygen vacancies and interlayer hydroxyl groups. There were two types of surface oxygen vacancies, denoted as ozone-friendly and hydrophilic oxygen vacancies, participated in the ozone elimination process. Surface hydroxyl groups physically adsorbed abundant water molecules and hindered the chemisorption of water on ozone-friendly oxygen vacancies, thereby increasing the water resistance of the catalyst. The present work produced a potential catalyst in favor of ozone elimination, and promoted the high value-added utilization of waste sludge.

1. Introduction

Tropospheric ozone (O_3), as a typical air pollutant and a greenhouse gas, is harmful to human health and vegetation [1]. The Chinese government proposes to limit the O_3 concentration to 100 $\mu\text{g}/\text{m}^3$ (maximum daily 8-hour average, MDA8) in the ambient air quality standards (GB3095–2012). The World Health Organization (WHO) also issued the Global Air Quality Guideline value in 2021 (AQG 2021) and set the average exposure O_3 concentration at 60 $\mu\text{g}/\text{m}^3$. It is generally accepted that ambient O_3 is a secondary pollutant, formed by the reaction between nitrogen oxides (NO_x) and volatile organic compounds (VOCs) through a series of photochemical processes [2,3]. Numerous efforts have been carried out for the control of NO_x and VOCs to effectively reduce O_3 pollution levels [4,5]. However, it is noteworthy that industrial flue gases, such as those from metallurgical, glass, and ceramic industries, etc., can directly release O_3 as a primary pollutant. Recently, our research groups monitored the O_3 concentration extracted from industrial flue gas, and found it to be in the range of 150 to 130000 $\mu\text{g}/\text{m}^3$ (Table S1). The temperature of these industrial flue gases was

simultaneously monitored to be in the range of 40 to 120 °C. High levels of gaseous ozone emissions from the industrial flue gases have significantly contributed to elevated ambient O_3 levels above acceptable standards [6]. This problem has raised great concerns among the public and governments. Therefore, it is imperative to reduce gaseous ozone emission from industrial flue gases to minimize its negative impact on the environment.

Catalytic decomposition stands as the most promising approach for O_3 removal. Noble metal catalysts (Ag, Pt, Pd) and transition metal oxide catalysts (Ni, Fe, Co, Mn) have decent performance for O_3 decomposition [7]. Among these catalysts, Mn oxides have great application prospects in O_3 catalytic decomposition due to their economic, non-toxic, and especially on account of their excellent catalytic activity. It is well known that ozone decomposition process involves redox process and oxygen migration. Mn oxides can provide a renewable redox reaction of $\text{Mn}^{3+}/\text{Mn}^{4+}$, and enable superior oxygen mobility in the oxide lattice [8]. As a result, MnO_x are the most common active components for ozone elimination, and MnO_x -based catalysts have been widely used in practical applications. Supported MnO_x is one of the

* Corresponding author.

E-mail address: seabao8@gmail.com (H. Huang).

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feasible catalysts for O_3 decomposition. Different types of supports, including activated carbon (AC), CNTs, graphene, TiO_2 , and Al_2O_3 , can affect the specific surface area, the average Mn oxidation state, the concentration of oxygen vacancies, and the exposed crystal facets of the MnO_x catalysts [9–12].

Over the past decade, the utilization of waste-derived materials as catalyst supports has gained popularity [13,14]. Sludge is the semi-solid product left over from wastewater treatment, and its safe disposal is a pressing issue due to the explosive growth of waste sludge. Converting waste sludge into environmental catalysts is considered as a sustainable and non-harmful approach to both maximizing waste valorization and decreasing hazardous organic waste [15]. Potassium permanganate ($KMnO_4$) is used as a potent oxidant. It is widely employed to destroy sludge cells and flocs, oxidize organic matter, boost the sludge dewatering capacity, and ultimately promote the safe disposal of waste sludge [16,17]. During the $KMnO_4$ -assisted sludge disintegration process, it is possible that $KMnO_4$ can act as a chemical modifier to incorporate Mn oxides onto the sludge surface and thus contribute to the synthesis of Mn oxide-doped catalysts. These catalysts may possess great potential in the catalytic removal of environmental pollutants. Inspired by the above discussions, we carried out a preliminary experiment and found that massive Mn oxides were generated on the sludge surface after a $KMnO_4$ -assisted sludge disintegration process. It is highly interesting to note that these sludge-derived MnO_x catalysts could achieve outstanding ozone decomposition activity in the simulated industrial flue gas.

Thus, our study will comprehensively investigate the textural, physical and chemical properties of these sludge-derived MnO_x catalysts by X-ray fluorescence analysis (XRF), X-ray diffraction (XRD), N_2 adsorption-desorption, scanning electron microscopy (SEM), transmission electron microscopy (TEM), H_2 temperature programmed

reduction (H_2 -TPR), O_2 temperature programmed desorption (O_2 -TPD), X-ray photoelectron spectroscopy (XPS), and 77 K low-temperature electron paramagnetic resonance (EPR). The possible reaction mechanism for ozone decomposition will be concluded with the aid of in situ DRIFT and H_2O -TPD. Such sludge-derived MnO_x catalysts serve as promising catalysts to control the industrial ozone pollution and are expected to provide a cost-effective and eco-friendly method for sludge valorization.

2. Experiment section

2.1. Catalyst synthesis

Sewage sludge after mechanical dewatering was collected from the JingXi wastewater treatment plant located in Guangzhou, China. The sludge-derived MnO_x catalysts were obtained by a redox reaction between $KMnO_4$ and sewage sludge (Fig. S1). In brief, a certain amount of $KMnO_4$ was first dissolved in 0.1 mol/L HCl to get solution A. Afterwards, 2 g sewage sludge was added into solution A. The resulting mixed solution was vigorously stirred in a water bath at 80 °C for 1 h. Subsequently, the mixture was centrifuged and repeatedly washed with deionized water until Cl species was undetectable by an $AgNO_3$ solution. Finally, the obtained solid was dried at 105 °C for 12 h. The catalysts were denoted as S- MnO_x -y, where y represented the added mass (g) of $KMnO_4$ (y = 0, 0.6, 1.2, 2.4). When y = 0, the sample was denoted as S.

2.2. Catalyst characterization

Ultimate analysis of the samples was performed by Elementar Analysensysteme GmbH. Proximate analysis was conducted by thermogravimetric analyzer (STA 449 F3 Jupiter®, NETZSCH). XRF analysis

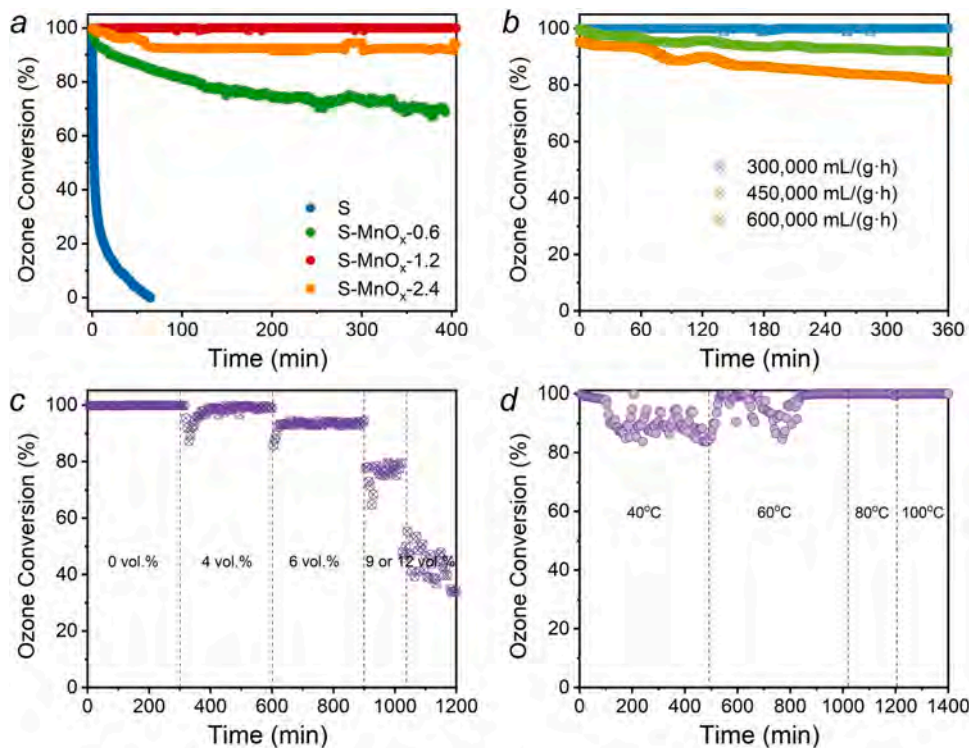


Fig. 1. (a) ozone conversion over S, S- MnO_x -0.6, S- MnO_x -1.2 and S- MnO_x -2.4. (Reaction condition: ozone concentration = 60 ppm, H_2O = 5 vol%, GHSV = 300,000 mL/(g·h), temperature = 60 °C). (b) ozone conversion under different GHSV over S- MnO_x -1.2 (Reaction condition: ozone concentration = 60 ppm, H_2O = 5 vol%, temperature = 60 °C). (c) different water vapor gradient experiment over S- MnO_x -1.2 (Reaction condition: ozone concentration = 60 ppm, temperature = 60 °C, GHSV = 300,000 mL/(g·h). The catalyst was not replaced and the water vapor was gradually increased from 4 to 12 vol% without stopping). (d) different temperature gradient experiment over S- MnO_x -1.2 (Reaction condition: ozone concentration = 60 ppm, H_2O = 5 vol%, GHSV = 300,000 mL/(g·h). The catalyst was not replaced and the temperature was gradually increased from 40 to 100 °C without stopping).

(Malvern Panalytical Axios FAST) was used to characterize the composition of the samples.

The powder XRD pattern was recorded using an X-ray diffractometer equipped with Cu K α radiation (model D/max RA, Rigaku Co., Japan). A chemisorption analyzer (Micromeritics ASAP 2020, USA) was used to obtain the nitrogen adsorption-desorption isotherms and physical data for the catalysts. The surface area and pore size distribution were determined using the standard Brunauer–Emmett–Teller (BET) procedure and Barrett–Joyner–Halenda (BJH) model. The O, Mn and Ce binding energies were determined by a photoelectron spectroscopy (Thermo Scientific) with Al K α X-ray radiation (1486.6 eV) operated at 150 W. Low-temperature EPR spectra were acquired on a Bruker EMX EPR spectrometer (Billerica, MA) at 77 K in a vacuum. The Raman spectra were obtained on a microscopic confocal Raman spectrometer (Horiba HR800, Jobin-Yvon, Inc., France) from 100–1000 cm⁻¹, with an excitation wavelength of 532 nm. The morphology of the catalysts was characterized by SEM (Quanta 400 FEG, FEI, America). HR-TEM images were taken with a JEM-2010 TEM (Japan) operated at 200 kV.

H₂-TPR, O₂-TPD and H₂O-TPD were all conducted on an AutoChemII 2920 instrument (Micromeritics, USA). Prior to the reduction reaction, ~50 mg of the sample was pretreated under a flow of highly purified He for 20 min at 200 °C and then cooled to 50 °C. The H₂-TPR experiments begin from 50 °C and heated to the target temperature (800 °C) at a heating rate of 10 °C/min under a flow of 10 vol% mixed H₂/Ar gas (50 cm³ STP/min). Prior to passing through the detector, the exhaust gases were cooled to –80 °C in a liquid nitrogen cooled isopropanol trap. The analyzer was calibrated with AgO. For O₂-TPD analysis, each sample (100 mg) was pretreated at 200 °C in a flow of He (30 mL/min) for 60 min. After cooling to room temperature, the gas was changed to O₂/Ar (30 mL/min), heating from 100 to 800 °C. For H₂O-TPD analysis, each sample (100 mg) was pretreated at 110 °C in a flow of Ar (30 mL/min) for 60 min. Programming was started at a rate of 10 °C/min from 50 to 900 °C under Ar flow. The effluent gases were determined by an on-line mass spectrometer (QGA, Hiden Analytical Ltd.). The signals at mass-to-charge (*m/z*) ratios of 18 (H₂O) were detected.

In situ DRIFTS experiments were conducted using a Bruker FT-IR spectrometer (VERTEX 70) equipped with an MCT detector. A DRIFTS cell (PIKE TECHNOLOGIES) with a ZnSe window was fitted into a heating cartridge. Prior to the measurement, the samples were preheated at 105 °C for 1 h under a 100 mL/min gas flow of N₂ gas and then cooled naturally. After pretreatment, the sample was cooled to the desired reaction temperature to collect the background. Then, the reactants were continuously introduced into the reaction chamber. The DRIFTS spectra were collected in 64 scans with a resolution of 4 cm⁻¹.

2.3. Activity measurements

The ozone decomposition tests were carried out in a fixed-bed quartz reactor (i.d. = 8 mm) using 0.06 g sample (40–60 meshes). The gas mixture was composed of 60 ppm O₃, 5 vol% H₂O and balanced with N₂ (Fig. S2). The flow rate was 300 mL/min, and the gas hourly space velocity (GHSV) was 300,000 mL/(g·h). O₃ was produced by an O₃ generator (UV-M2, Tonglin Technologies, China) and monitored using an O₃ detector (model 106-L, 2B Technologies, USA). The ozone conversion was calculated by the following equation:

$$\text{O}_3 \text{ conversion (\%)} = \frac{C_{\text{in}} - C_{\text{out}}}{C_{\text{in}}} \times 100\%$$

where C_{in} (ppm) and C_{out} (ppm) were the inlet and outlet concentration of ozone, respectively.

Table 1

Proximate analyses, ultimate analyses and XRF results of the as-prepared sludge-derived catalysts.

Catalysts	S	S-MnO _x -0.6	S-MnO _x -1.2	S-MnO _x -2.4
Proximate analysis (as received, wt%)				
Ash	45.25	59.33	71.28	78.07
Volatiles	42.22	33.34	22	14.59
Moisture	6.09	5.35	6.65	7.30
Fixed carbon ^a	6.44	1.98	0.07	0.04
Ultimate analysis (as received, wt%)				
C	21.91	12.55	5.63	2.70
H	1.31	0.78	0.63	0.52
N	3.32	1.60	0.63	0.30
S	0.15	0.085	0.065	0.038
O ^a	21.97	20.30	15.11	11.07
Chemical composition (wt%)				
Si	25.06	23.86	22.02	18.82
Al	25.74	23.75	21.42	17.91
Mn	0.21	19.6	33.4	56.05
K	0.39	1.72	2.35	4.85
Ca	1.97	1.89	1.67	1.24
Mg	0.44	0.41	0.38	0.27
Na	0.06	0.05	0.06	0.05

^a Difference value

3. Results and discussion

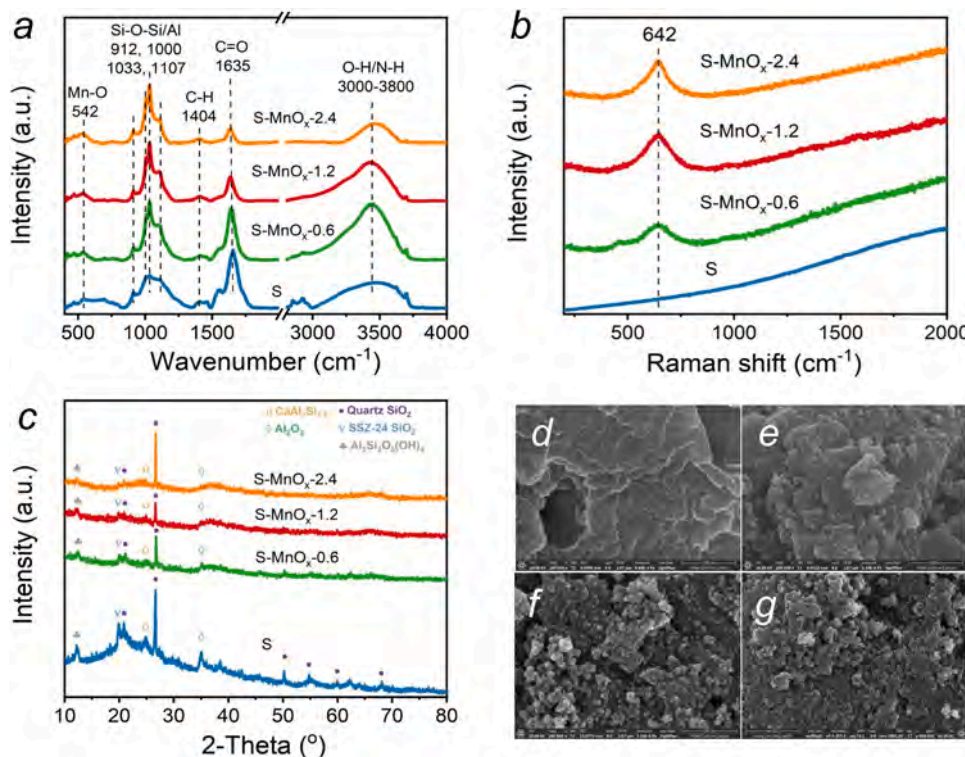
3.1. Ozone catalytic decomposition performance

The ozone removal efficiencies of different sludge-derived MnO_x catalysts (S-MnO_x-y) were evaluated under a condition of 5 vol% H₂O at 60 °C, which was similar to that of industrial flue gas. As depicted in Fig. 1(a), the ozone removal efficiency of S-MnO_x-1.2 was stable at approximately 99% for nearly 7 h, surpassing that of S-MnO_x-0.6 (about 60%) and S-MnO_x-2.4 (around 92%). Although both S-MnO_x-1.2 and S-MnO_x-2.4 could achieve more than 90% of ozone conversion, the KMnO₄ addition in S-MnO_x-2.4 was twice that added in S-MnO_x-1.2. Based on the amount and price of raw materials, the cost of S-MnO_x-1.2 was calculated. Meanwhile, the cost of typical ozone decomposition catalysts reported in the literatures have been calculated in our previous work [12]. Compared with these costs, the S-MnO_x-1.2 catalyst possessed the advantages of low cost (~2.0\$/kg). Most of the cost for S-MnO_x-1.2 was from KMnO₄, which was ~5.0\$/kg provided by the suppliers, while waste sludge did not require any cost and could even receive subsidies from the Chinese government (0.07\$/kg). Most importantly, S-MnO_x-1.2 catalysts were obtained directly from the KMnO₄-assisted sludge disintegration process. Waste sludge was directly converted into environmental catalysts, which both maximized the waste valorization and reduced the hazardous organic waste. Consequently, S-MnO_x-1.2 was an optimal catalyst that significantly reduced the application cost for ozone removal.

Ozone conversion could consistently exceeded 80% over a 6-hour operation under the GHSV of 300,000 mL/(g·h) to 600,000 mL/(g·h) over the S-MnO_x-1.2 catalyst, indicating that S-MnO_x-1.2 was less susceptible to GHSV changes (Fig. 1(b)). Water vapor and temperature gradient experiments were carried out on S-MnO_x-1.2. As the water vapor was gradually increased without stopping, the efficiency of ozone decomposition remained above 90% at water vapor ≤ 6 vol% (Fig. 1(c)). However, when the water vapor concentration reached more than 9 vol%, excess water vapor covered the surface of the catalyst and prevented O₃ from being adsorbed on the active sites, causing the ozone conversion to significantly drop to ~45% at 12 vol% water vapor [18, 19]. Temperature remarkably promoted the ozone removal efficiency, with this enhancement becoming even more pronounced as the temperature continued to increase (Fig. 1(d)). The ozone decomposition efficiency could be maintained at more than 80% within the industrial flue gas temperature range of 40 to 80 °C. The performance results confirmed that the S-MnO_x-1.2 catalyst has great application potential

Table 2BET, H₂-TPR, O₂-TPD and XPS results of the catalysts.

Catalysts	BET		H ₂ -TPR			O ₂ -TPD	XPS		
	S _{BET} (m ² /g)	Pore size (nm)	Total H ₂ consumption amount (μmol/g)	α Peak Temperature (°C)	α peak H ₂ consumption amount (μmol/g)		(Mn ²⁺ +Mn ³⁺)/ Mn ⁴⁺	O _{ads} / O _{latt}	AOS
S	5.90	19.15	258.31	471	25.78	360	/	0	/
S-MnO _x -0.6	65.51	7.35	618.48	414	304.50	359	1.60	4.30	3.17
S-MnO _x -1.2	109.48	5.85	941.90	383	795.29	355	1.93	10.07	3.00
S-MnO _x -2.4	57.08	5.94	1407.15	392	529.57	382	1.11	4.78	3.24

**Fig. 2.** (a) FTIR spectra, (b) Raman spectra, (c) XRD patterns and SEM images of (d) S, (e) S-MnO_x-0.6, (f) S-MnO_x-1.2 and (g) S-MnO_x-2.4.

for the catalytic removal of ozone from industrial flue gases.

3.2. Characterizations of sludge-derived MnO_x catalysts

As shown in Table 1, the contents of volatiles, fixed carbon and C, H, O, N, S significantly decreased with an increase in the amount of KMnO₄, suggesting that the sludge organic matter was disintegrated. During the KMnO₄-assisted sludge disintegration process, the extracellular polymeric substances (EPS) and refractory organic matter within the sludge flocs and cells were directly oxidized into dissolved organic matter. In some cases, these substances were even oxidized into carbonate and subsequently washed away. As a result, there was a loss of volatiles, fixed carbon as well as C, H, O, N, S [16,17]. The XRF results revealed that the pure sludge (S) was composed primarily of SiO₂ and Al₂O₃. After KMnO₄ conditioning, the catalysts displayed a significant increase in Mn and K contents, while other elements exhibited insignificant changes.

N₂ adsorption-desorption experiment was carried out. All obtained samples displayed a type IV isotherm (IUPAC classification) and pore size exceeding 2 nm, confirming that they were all mesoporous structures (Fig. S4 and Table 2). In comparison to the pure sludge (S), the BET surface area (S_{BET}) showed a significant increase after KMnO₄

conditioning. Among the samples, S-MnO_x-1.2 exhibited the highest S_{BET} value, indicating that more active sites were likely exposed on the catalyst surface. This, in turn, enhanced the catalytic performance of ozone decomposition [20].

Surface functional groups were analyzed by FTIR (Fig. 2(a)). A medium intensity peak at around 542 cm⁻¹ was attributed to the Mn-O lattice vibrations of the [MnO₆] octahedra group [21]. A broad band appeared at around 3000–3800 cm⁻¹ corresponding to the vibration of O-H/N-H bonds [22,23]. The stretching of C=O and C-H bonds was observed at 1634 and 1404 cm⁻¹, respectively. The intensities of C=O and C-H peaks significantly decreased with the addition of KMnO₄, suggesting the disintegration of organic matter contained in the waste sludge. The Raman spectra displayed an obvious peak at 642 cm⁻¹ of the as-prepared sludge-derived catalysts (Fig. 2(b)), which originated from the A_{1g} symmetric “breathing” of Mn-O in the [MnO₆] octahedra group [24]. The powder XRD patterns of sludge indicated the presence of SiO₂, Al₂O₃, and some compounds with Si and Al elements. In addition, S-MnO_x-y catalysts did not yield distinct characteristic peaks for MnO_x, suggesting that Mn oxides might be highly dispersed in the sludge (Fig. 2(c) and Table S3).

The morphology and structure were detected by SEM and TEM. The

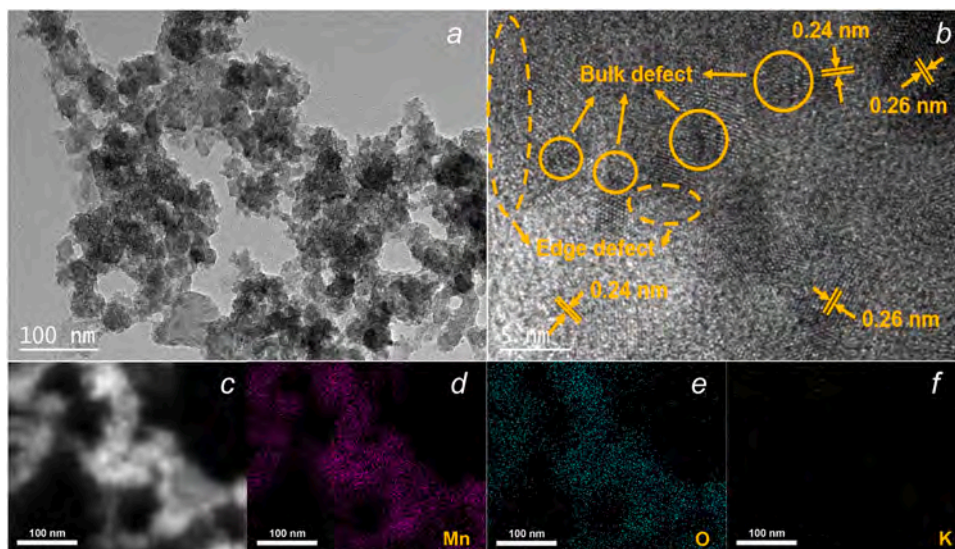


Fig. 3. TEM image, HRTEM image and corresponding EDX Mn, O, K element mapping of S-MnO_x-1.2.

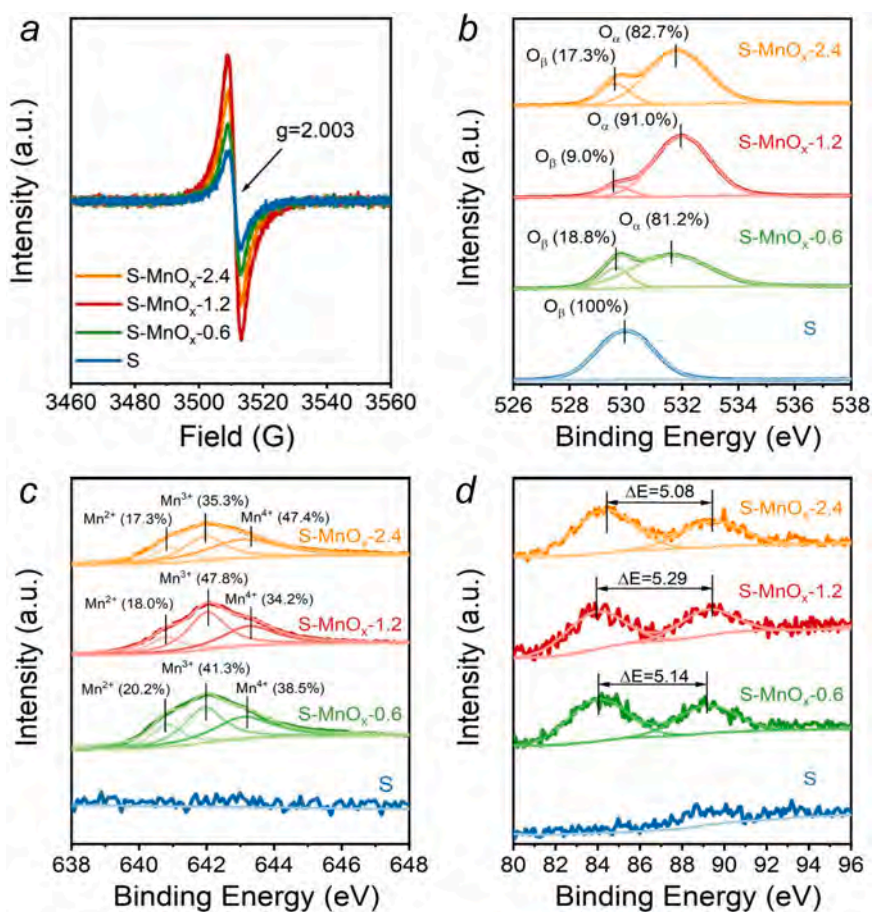


Fig. 4. (a) Low-temperature (77 K) EPR spectra, XPS spectra of (b) O 1s, (c) Mn 2p and (d) Mn 3s.

surface of pure sludge (S) was found to be highly rough (Fig. 2(d)). After the sludge was treated with KMnO₄, plenty of irregular nanoparticles were dispersed on the sludge surface (Fig. 2(e-g)). Taking S-MnO_x-1.2 as an illustration, the SEM image showed that the particle sizes of irregular nanoparticles were in the range of 10 to 60 nm (Fig. S5). Meanwhile, the TEM image revealed that the S-MnO_x-1.2 structure appeared loose (Fig. 3(a)). Numerous edge and bulk defects were clearly observed in the

HRTEM images (Fig. 3(b)), which were generally considered to be active sites for the adsorption and decomposition of ozone molecules [25,26].

Low temperature EPR was utilized to confirm the presence and quantify the oxygen vacancies (Vo). Each sample exhibited a symmetric EPR signal peak at $g = 2.003$ (Fig. 4(a)), indicating the presence of unpaired electrons trapped by Vo [12,27]. The signal intensity directly correlated with the concentration of oxygen vacancies [28]. S-MnO_x-1.2

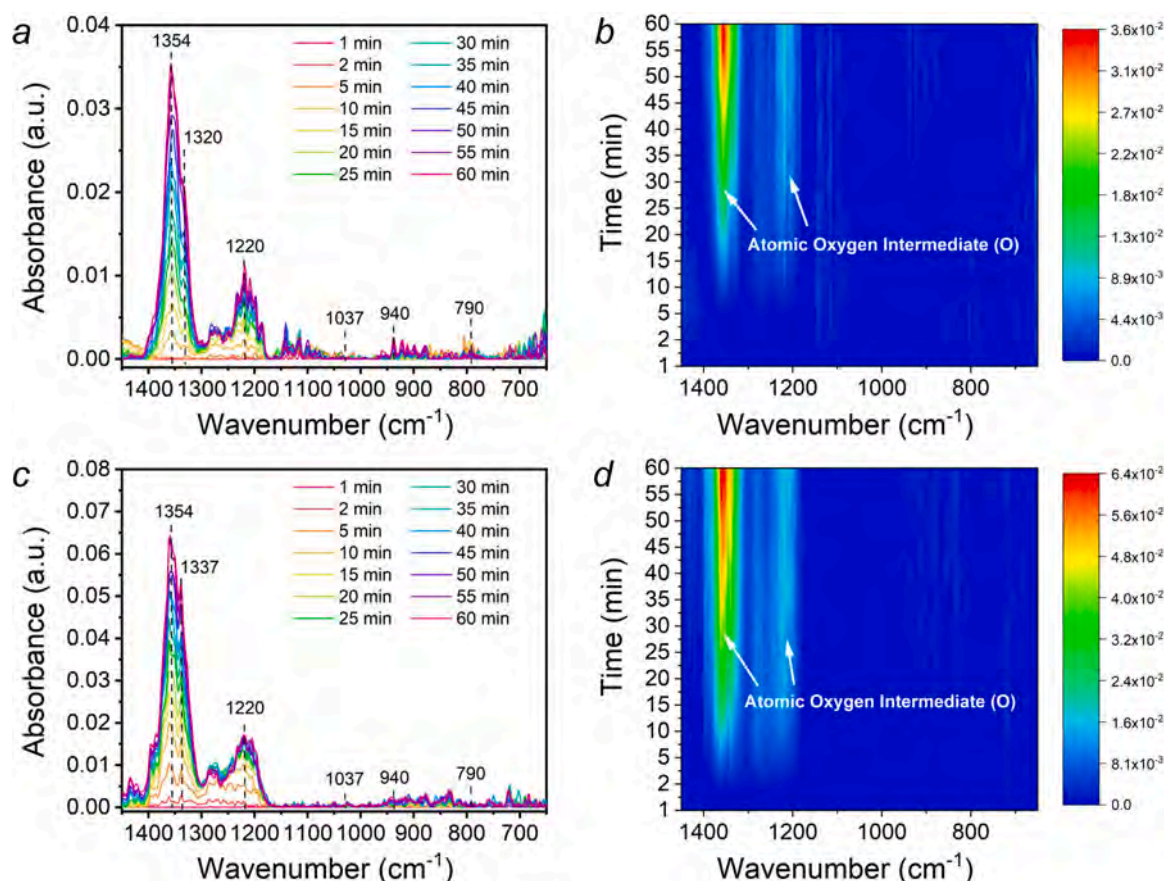
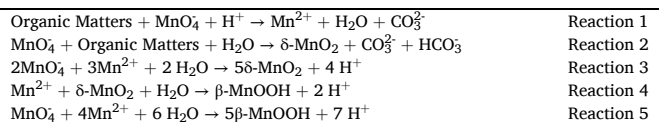


Fig. 5. In situ DRIFTS spectra of ozone decomposition process over S-MnO_x-1.2 catalyst, (a, b) under dry condition, and (c, d) under wet condition.

had a higher Vo concentration than the other samples. Chemical states were studied using XPS measurements. The O 1s spectra were analyzed and identified as two distinct peaks with binding energies at approximately 529.5–529.7 eV and 531.5–531.9 eV. These peaks corresponded to lattice oxygen (O_β) and surface adsorbed oxygen (O_α) with low coordination, respectively (Fig. 4(b)). Table 2 clearly illustrated that S-MnO_x-1.2 owned the highest content of surface adsorbed oxygen. The content of surface adsorbed oxygen can be associated with the concentration of oxygen vacancies, since oxygen molecules tend to adsorb on the oxygen vacancies of metal oxide materials [25,29].

The valence state of Mn ions was characterized by analyzing the Mn 2p_{3/2} XPS spectra (Fig. 4(c)). The binding energies of the Mn²⁺, Mn³⁺ and Mn⁴⁺ peaks were located at 640.5–641.5, 641.6–642.6 eV and 643.5–643.8 eV, respectively. The S-MnO_x-1.2 catalyst had the highest (Mn²⁺+Mn³⁺)/Mn⁴⁺ ratio (1.93). The splitting energies (ΔE) derived from the Mn 3s fell within the range of 5.08–5.29 eV (Fig. 4(d)), and the average oxidation state (AOS) was calculated using the formula AOS = 8.956–1.126ΔE [30]. The AOS values were 3.17 for S-MnO_x-0.6, 3.00 for S-MnO_x-1.2, and 3.24 for S-MnO_x-2.4 (Table 2), suggesting that S-MnO_x-1.2 was predominantly composed of Mn³⁺. The Mn³⁺ content could be also considered as an indicator of the oxygen vacancy concentration in manganese oxides, based on the process [–Mn⁴⁺–O^{2–}–Mn⁴⁺–] → [–Mn³⁺–Vo–Mn³⁺–] + 1/2 O₂. The low-valence Mn on the surface facilitated the dissociation and activation of nearby oxygen atoms. Oxygen vacancies were subsequently generated to balance the charge because of the downshift of Mn⁴⁺ [31,32]. Abundant oxygen vacancies have been supposed to play an important role in ozone decomposition [20,33]. The XPS results of O 1s, Mn 2p and Mn 3s all confirmed that S-MnO_x-1.2 possessed a higher concentration of oxygen vacancies thus having the best ozone decomposition performance.

It is worth noting that the Mn AOS value of S-MnO_x-1.2 was +3.00. According to previous researches [34–36], the crystal phase of the Mn AOS value of +2.9 to +3.1 could be considered as feitknechtite β-MnOOH. From the HRTEM image in Fig. 3(b), lattice fringes of 0.26 nm and 0.24 nm could be identified on S-MnO_x-1.2, which were assigned to the (311) and (312) planes of β-MnOOH, respectively. The possible formation pathway of feitknechtite β-MnOOH on the sludge surface could be deduced as follows:



During the KMnO₄-assisted sludge disintegration process, KMnO₄, as a strong oxidant, reacted with organic matter to produce Mn²⁺ and birnessite δ-MnO₂ (Reactions 1–3). On the one hand, it is possible that Mn²⁺ could facilitate the reductive transformation of birnessite δ-MnO₂ to feitknechtite β-MnOOH through interfacial electron transfer, as demonstrated in Reaction 4. On the other hand, the MnO₄ may not be sufficient to oxidize Mn²⁺ into birnessite δ-MnO₂ (Reaction 3); instead, feitknechtite β-MnOOH intermediates would be generated (Reaction 5) [34,37]. As reported in the literatures, birnessite δ-MnO₂ displayed a 2D layered structure with excess K⁺ within its mezzanines [32,34]. However, it can be seen from the EDX mapping that the Mn and O elements were in high dispersion degree, while the K element was less dispersed (Fig. 3(d, e, f)), implying again that feitknechtite β-MnOOH was the main MnO_x component of the S-MnO_x-1.2 sample instead of the birnessite δ-MnO₂.

There were two well-defined peaks in the H₂-TPR profiles (Fig. S6). The former peak (α) at 300–420 °C was assigned to the reduction process

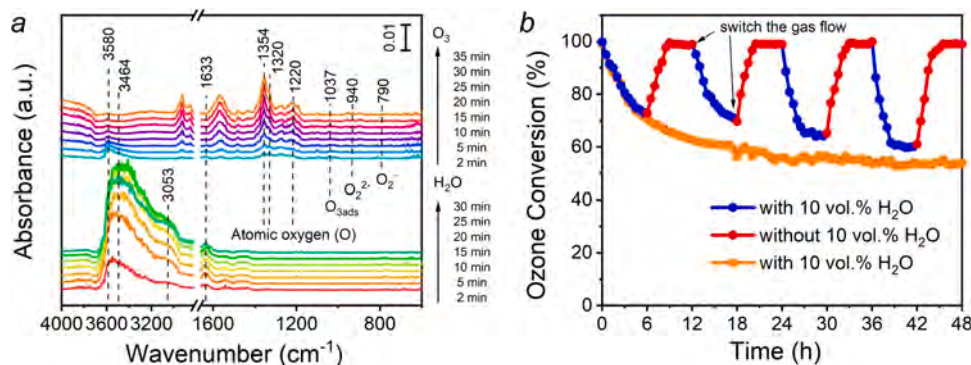


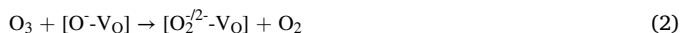
Fig. 6. (a) In situ DRIFTS spectra of gaseous O_3 passed over the water pre-exposed S-MnO_x-1.2 catalyst (Reaction condition: 10 vol% of water vapor introduced in 0–30 min, and switched to 60 ppm ozone without water vapor addition for the next 35–70 min, temperature = 60 °C), and (b) ozone conversion in alternating humid and dry condition. Reaction condition: ozone concentration = 60 ppm, H₂O = 10 vol% (when used), GHSV = 300,000 mL/(g·h), temperature = 60 °C.

of Mn⁴⁺ to Mn³⁺ and then to Mn²⁺, while the later peak (β) at more than 420 °C was related to the surface reduction of capping oxygen in lattice or the reduction of the bulk metal oxide [38,39]. Compared with pure sludge (S), the H₂ consumption amount significantly increased with the addition of KMnO₄ (Table 2). However, not all of the oxygen took part into the redox reaction; instead, the oxygen species that reacted with H₂ at temperatures below 420 °C were related to catalytic performance. This was reflected in the low temperature reducibility and the consumption of surface adsorbed oxygen species [38,40]. As shown in Table 2, the α peak H₂ consumption amount decreased in the sequence of S-MnO_x-1.2 > S-MnO_x-2.4 > S-MnO_x-0.6 > S, indicating that S-MnO_x-1.2 exhibited the strongest low-temperature reducibility and had a higher concentration of active oxygen species. Furthermore, S-MnO_x-1.2 showed the reduction peak at the lowest temperature (383 °C), suggesting that the surface adsorbed oxygen species on S-MnO_x-1.2 were highly reducible and reactive, which was in good agreement with the O 1s results. The strongest low-temperature reducibility, abundance of active oxygen species, and enhanced oxygen mobility of S-MnO_x-1.2 were all favorable for ozone removal.

O₂-TPD was then employed to investigate the evolution of oxygen (Fig. S7). Initially, adsorbed oxygen species and surface active oxygen species (O₂ and O[•]) were desorbed below 400 °C, followed by the desorption of surface lattice oxygen (O_{latt}) in the range of 400 – 600 °C, and ultimately bulk O_{latt} at temperatures exceeding 600 °C [41]. It is generally reported that a lower temperature of adsorbed oxygen species and surface active oxygen species released, indicating a higher desorption ability of oxygen species on oxygen vacancies [26]. As depicted in Table 2, the S-MnO_x-1.2 exhibited the lowest desorption temperature, suggesting that this catalyst had the strongest desorption ability and mobility of oxygen species, which contributed to its excellent ozone decomposition performance [25].

3.3. Mechanism study

In situ DRIFTS spectra was carried out to elucidate the key information about the ozone decomposition pathway over S-MnO_x-1.2. The assignment of the IR bands corresponding to the various intermediates on the surface of S-MnO_x-1.2 was summarized in Table S4. Under a dry condition (Fig. 5(a, b)), three obvious peaks at 1354 cm⁻¹, ~1330 cm⁻¹ and 1220 cm⁻¹ were observed, which were related to atomic oxygen intermediates. In contrast, the intensities of superoxide species (O₂⁻, 790 cm⁻¹), peroxide species (O₂²⁻, 940 cm⁻¹) and physical adsorption ozone (O_{3(ads)}, 1037 cm⁻¹) were weak [33,42]. These results indicated that ozone decomposed rapidly according to an oxygen vacancy (V_O)-involved mechanism, as illustrated in steps (1)–(3) [7,43].



At first, O₃ molecule adsorbed on the oxygen vacancies over S-MnO_x-1.2, subsequently releasing O₂ molecules and leaving atomic oxygen intermediates on the catalyst surface (Step 1). Atomic oxygen intermediates then reacted with additional O₃ molecules to generate superoxide (O₂⁻) or peroxide species (O₂²⁻) along with the release of O₂ molecules (Step 2). During the ozone removal reaction on the S-MnO_x-1.2 surface, O₂⁻ or O₂²⁻ rapidly decomposed into O₂ molecule, finally resulting in the recovery of oxygen vacancies (Step 3).

Compared with dry condition, the peak intensity assigned to atomic oxygen intermediate (1354 cm⁻¹, ~1330 cm⁻¹ and 1220 cm⁻¹) increased after the addition of H₂O, indicating that the atomic oxygen intermediate was accumulated on the catalyst surface without consumption (Fig. 5(c, d)). Additional O₃ molecules were inhibited to react with the atomic oxygen intermediate due to the competitive adsorption of water vapor (step 2). Therefore, the above result suggested that steps (1)–(3) still occurred during the ozone elimination process over S-MnO_x-1.2 in the humid stream, but these steps were limited by water vapor.

To better understand the mechanism of ozone elimination under the influence of water vapor, the dynamic change of the DRIFT spectra in a flow of O₃ over the water pre-treated catalyst was recorded (Fig. 6(a)). Upon exposure to water, a broad peak attributed to the stretching vibration of hydroxyl groups (-OH) in the range of 3000–3600 cm⁻¹ and the bending mode of adsorbed water at 1633 cm⁻¹ became evident [18, 42,44]. After passing O₃ over the water-pre-treated catalyst, the bands at 3053 cm⁻¹, 3464 cm⁻¹, 3580 cm⁻¹ corresponding to hydroxyl groups and adsorbed water (1633 cm⁻¹) experienced decrease in intensities and eventually vanished. These results indicated that water would adsorb and integrate with surface oxygen vacancies, and ozone would improve [H₂O-V_O] to undergo a chain reaction, resulting in the formation of surface V_O-HO₂ (Steps 4–8). Under the influence of electron and ozone, the V_O-HO₂ was rapidly converted into V_O-O₂⁻ (Steps 9–10). The intensity of O₂²⁻ (940 cm⁻¹) changed negligibly, suggesting that V_O-O₂²⁻ decomposed rapidly into O₂ and achieved the regeneration of oxygen vacancy (Step 11). The surface free hydroxyl (HO[•]) generated during the decomposition process could interact with oxygen vacancies to form [V_O-OH] (Step 12), which would further participate in the ozone elimination reaction [18,19,33].



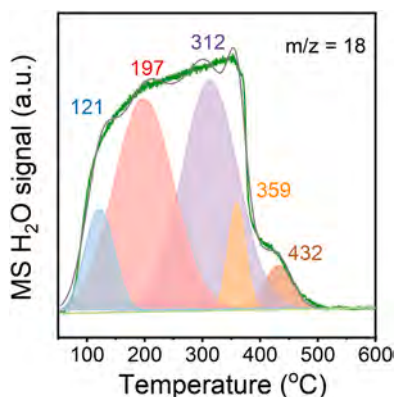


Fig. 7. H₂O-TPD-MS profiles of S-MnO_x-1.2.



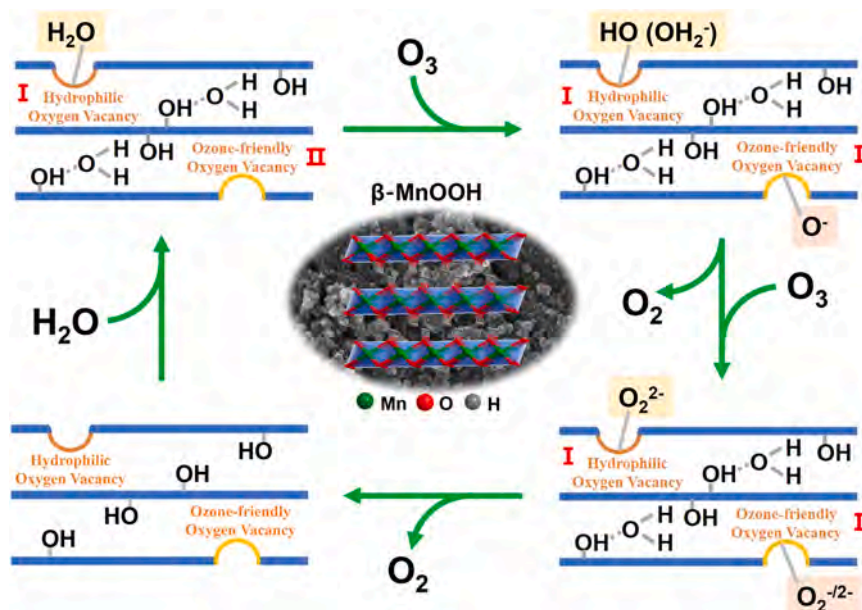
It is noted in Fig. 6(a) that the peaks assigned to atomic oxygen intermediate (1354 cm^{-1} , $\sim 1330\text{ cm}^{-1}$ and 1220 cm^{-1}) appeared after feeding gaseous O₃ over water pre-exposed catalyst. This phenomenon demonstrated again that steps (1)–(3) took part in the ozone elimination process over S-MnO_x-1.2 in the humid stream. A transient experiment under alternating humidity conditions was conducted (Fig. 6(b)). The ozone conversion gradually declined when S-MnO_x-1.2 was exposed to 10 vol% H₂O. The activity could be restored to a higher level after switching to dry gas. However, with repeated introduction of water vapor, ozone conversion rapidly dropped to the level of the previous cycle and continued to decrease. After four cycles, the activity finally decreased to 63% of ozone conversion under humid condition. These results indicated that the negative effect of water vapor had accumulated, leading to the consumption and reduction in the number of oxygen vacancies for ozone decomposition [19,25].

However, as shown in Fig. 6(b), the ozone removal activity did not

decrease dramatically over time due to the consumption of oxygen vacancies; instead, it eventually stabilized at approximately 58% after a 48-hour continuous test at 10 vol% H₂O. This phenomenon suggested that some of the oxygen vacancies would not suffer from water and still be active for ozone elimination. If there were only one type of oxygen vacancy, excess water vapor would cover the oxygen vacancies and prevent O₃ from being adsorbed on the active sites, leading to the deactivation of catalyst and even causing ozone conversion to drop to zero when all oxygen vacancies were poisoned by water. However, due to the presence of other types of oxygen vacancies, which still have the ability to decompose ozone in excess water vapor condition, resulting in $\sim 60\%$ of ozone conversion after 48 h. Therefore, there were two types of oxygen vacancies on the S-MnO_x-1.2 surface for ozone decomposition, some of which were denoted as ozone-friendly, and some of which were denoted as hydrophilic [7,25,42]. Ozone-friendly oxygen vacancies were responsible for adsorbing O₃ and catalyzing ozone decomposition, but their activities were easily restrained by water vapor. On the contrary, hydrophilic oxygen vacancies preferred to occupy with H₂O and form [V_O-OH] for ozone elimination.

It is noteworthy that β-MnOOH is a 2D layered structure filled with interlayer hydroxyl groups (-OH) [37]. H₂O-TPD was conducted to gain a deeper understanding of the H₂O adsorption on the catalyst surface (Fig. 7). The water desorption peaks observed at 121 °C and 197 °C were attributed to physically adsorbed water, while the peak at 312 °C was ascribed to chemically adsorbed water [9,33,45]. It can be seen that the S-MnO_x-1.2 catalyst possessed 49.5% of physically adsorbed water and 40.9% of chemically adsorbed water (Table S5). This result implied that a larger amount of water molecules could be physisorbed on the surface hydroxyl groups of the S-MnO_x-1.2 catalyst through weak hydrogen-bonding interactions. This, in turn, hindered the chemisorption of water and a great number of ozone-friendly oxygen vacancies were protected from water vapor poisoning. The presence of hydrophilic oxygen vacancies, coupled with the reduced susceptibility to water poisoning in ozone-friendly oxygen vacancies, all of which were responsible for the outstanding ozone removal performance and superior H₂O durability of the S-MnO_x-1.2 catalyst.

Based on the above experimental results, the probable mechanism of ozone decomposition under humid condition over sludge-derived S-MnO_x-1.2 catalyst was summarized in Scheme 1. Two possible routes involving oxygen vacancies were identified. Route I: hydrophilic oxygen vacancies were occupied by H₂O to form V_O-OH and V_O-OH₂⁺, which



Scheme 1. The probable mechanism of ozone decomposition under humid condition over sludge-derived S-MnO_x-1.2 catalyst.

then reacted with ozone to produce O_2 . Route II: ozone reacted with ozone-friendly oxygen vacancies to generate O_2 . Upon completion of these two routes, the oxygen vacancies and the catalyst would achieve regeneration and get ready for the next cycle of the reaction. The presence of surface hydroxyl groups could physically adsorb abundant water molecules and thus improve the water resistance of S-MnO_x-1.2 catalyst.

4. Conclusion

KMnO₄ treatment was effective for sludge disintegration. In this study, KMnO₄ also acted as a chemical modifier to incorporate Mn oxides and contribute to the synthesis of Mn oxide-doped catalysts. The obtained S-MnO_x-1.2 catalyst could efficiently remove gaseous ozone under 5 vol% H₂O condition within the industrial flue gas temperature range of 40 to 80 °C. The excellent ozone removal performance can be attributed to its large surface area, plentiful oxygen vacancies and interlayer hydroxyl groups. Oxygen vacancy-involved mechanism played a crucial role in the ozone decomposition process. Hydroxyl groups from β-MnOOH physically adsorbed abundant water molecules, hindered water chemically adsorbed on ozone-friendly oxygen vacancies, and thus improved the water resistance of S-MnO_x-1.2 catalyst. Our research not only provides a promising catalyst to control the industrial ozone pollution, but also promotes the high value-added utilization of waste sludge.

CRedit authorship contribution statement

Liumeng Ye: Conceptualization, Methodology, Validation, Data curation, Formal analysis, Investigation, Writing - Original Draft, Writing - review & editing. **Wenjing Dai:** Methodology, Writing - review & editing. **Peng Lu:** Resources, Data curation, Writing - review & editing, Funding acquisition, Project administration. **Jianhang Huang:** Validation, Data curation. **Xianhui Yan:** Validation, Formal analysis, Investigation. **Changcheng Sun:** Investigation. **Kuang He:** Investigation. **Mingyang Zhang:** Investigation. **Haibao Huang:** Methodology, Resources, Writing - review & editing, Supervision, Funding acquisition.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Data Availability

The authors do not have permission to share data.

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Appendix A. Supporting information

Supplementary data associated with this article can be found in the online version at [doi:10.1016/j.apcatb.2024.123696](https://doi.org/10.1016/j.apcatb.2024.123696).

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